

*Creating the ideal look for your windows? With us, it's personal.*

Our FrameWorks Color Collection will change the way you think about your windows and patio doors. Not only must they have superior functionality – but also a depth of style that enhances the appearance of your home from every angle. With colors ranging from subtle palettes to bold contrasts, FrameWorks inspires a refreshing design perspective that lets you give your home your personal touch.

*Beautiful, practical and strong. FrameWorks finishes are precision-engineered to stand the test of time.*

While FrameWorks captures your attention with distinctive style, it also delivers superior performance. Our interior woodgrain laminate finishes are expertly crafted for outstanding durability that maintains its attractive appearance over the life of the product. Ultra-premium exterior colors are achieved with a cutting-edge polyurethane coating technology incorporating heat-reflective pigments to ensure a remarkably strong, fade-resistant and highly weatherable finish that's easy to clean. Together, this versatile collection will elevate your windows and patio doors to a higher level of quality – both in design and endurance.

- Luxurious colors and natural appeal
- Matte texture imparts subtle elegance
- UV-resistant for superior color retention
- Heat-reflective pigments and adhesion-promoting additives minimize heat gain on dark colors
- Highly weatherable, durable and robust
- Stands up strong to extreme heat and cold
- Excellent resistance to dirt, chemicals and environmental pollutants
- Resists damage from salt air in seaside climates

*FrameWorks exterior finishes meet or exceed the following tests:*

- AAMA 613: Voluntary Performance Requirement and Test Procedure for Organic Coatings
- AAMA 615-05: Voluntary Specification, Performance Requirements and Test Procedures for Superior Organic Coatings
- ASTM D-4803-97: Standard Test Method for Predicting Heat Buildup in PVC Building Profiles

*Tests include: UV resistance, humidity and corrosion resistance, impact, adhesion, window cleaner and mortar testing.*



*Easy Care, Easy Clean*

When you consider the time and expense of painting and maintaining wood windows year after year, you'll see why FrameWorks is the ideal choice. Built with a resilient color formulation, FrameWorks requires minimal upkeep. Just wipe with a damp cloth or use simple household cleaners to remove most dust and dirt and restore your windows' like-new beauty.

*Environmentally Friendly*

Choosing green products is not just a trend, it's a positive way of life that helps protect our planet. FrameWorks exterior finishes are water-based and environmentally friendly, meeting current and future EPA standards regarding Volatile Organic Compounds (VOCs) and Hazardous Air Pollutants (HAPs). As a sustainable material with a long lifespan, vinyl windows and doors also help conserve wood and other natural resources often used in home construction.

*Experience you can trust.*

When you buy an Alside Window or Patio Door, you know you're getting more than just a frame, sashes and glass. You're getting the knowledge and technical skill of Alside's Product Development Group – experts with a proven track record of designing, building and testing superior, energy-efficient windows and patio doors. These specialists know that to build the best products, you have to start with the best materials and components. Their experience is your assurance of total satisfaction.



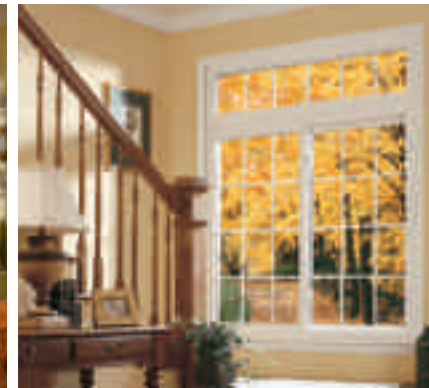
*The Alside Lifetime Limited Warranty*

Alside is a recognized leader in product innovation, manufacturing excellence and

uncompromising quality control. That's a reputation you can count on, from the day your windows are installed until the day you sell your home. And to make your buying decision easier, Alside backs all windows and patio doors with a Lifetime Limited Warranty . . . one of the strongest in the industry. In addition, FrameWorks exterior finishes carry a 10 year fade-resistance warranty rider.†



Double-Hung Windows



Sliding Windows



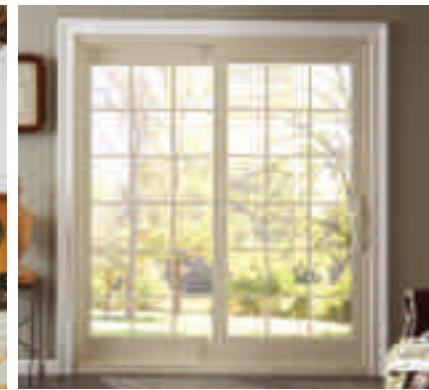
Casement Windows



Bow Windows



Garden Windows



Sliding Patio Doors

*Window products for every architectural need.*

For a variety of looks from traditional to contemporary, no matter what the application is, Alside Window Systems has you covered. Choose from a complete product line that offers Single-Hung, Double-Hung, Sliding, Swing & Clean, Casement, Awning, Bay and Bow, Garden, Picture and Specialty Shape Windows and Sliding Patio Doors. You'll find that the combination of many styles and configurations will work well to enhance your home's appearance.

FRAMEWORKS®  
BEAUTIFUL WINDOWS. INSIDE AND OUT.



*Luxurious, carefree color collection.*



Alside PO Box 2010 Akron, Ohio 44309  
1-800-922-6009 [www.alside.com](http://www.alside.com)



©2015 Alside. Alside and FrameWorks are registered trademarks of AMI. A written copy of the warranty is available by writing to: Warranty Department, PO Box 2010 Akron, Ohio 44309. FrameWorks 10 year fade-resistance warranty rider pertains to exterior finishes only. Colors are reproduced by lithographic process and may vary slightly from colors of actual product. All specifications and designs subject to change without notice. Printed in USA 9-15/7:5M/OP 75-2731-01





*Transform the appearance of your home both inside and out with our elegant FrameWorks window and patio door finishes.*

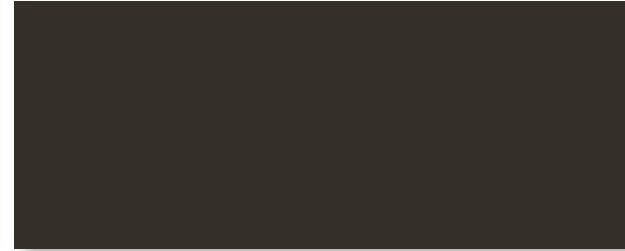
*From visually exciting colors to warm spices of wood, you can achieve custom-crafted style and appeal without the time-consuming maintenance. Masterfully crafted with attention to detail, FrameWorks lets you enjoy rich hues and sumptuous woodgrain beauty previously available only with hand painted or stained wood windows.*

*Shown: Forest Green (above), Architectural Bronze (upper right), Hudson Khaki (lower right).*

*Architecturally coordinated exterior window colors.*

Whether you prefer windows that command attention or beautifully blend in, FrameWorks exterior colors let you customize the appearance of your home with refined style.

POLYURETHANE COATING  
TECHNOLOGY



*Architectural Bronze*



*English Red*



*Desert Clay*



*Hudson Khaki*



*Forest Green*



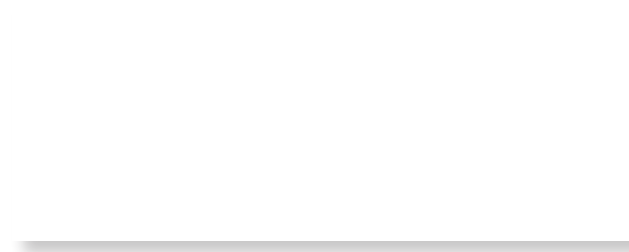
*American Terra*



*Castle Gray*



*Beige\**



*White\**

*Interior woodgrain styles and classic colors to complement your décor.*

With subtle sophistication, FrameWorks interior finishes convey a warm and welcoming ambiance while beautifully reflecting your personal taste.



*White Woodgrain\*\**



*Soft Maple Woodgrain*



*Rich Maple Woodgrain*



*Light Oak Woodgrain*



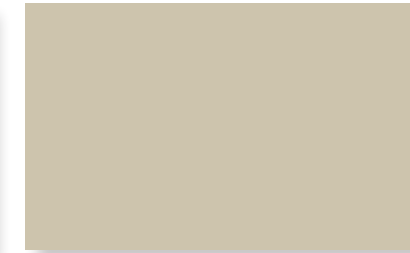
*Dark Oak Woodgrain*



*Foxwood Woodgrain*



*Cherry Woodgrain*



*Beige\**



*White\**



FrameWorks finishes are available on Alside Premium Windows and Patio Doors in a variety of styles and configurations. Ask your professional window dealer for specific product offering.

*\*\* Extruded solid color. White woodgrain is available with a beige base only; white woodgrain is not available on 6400 Series patio doors.*